

EURODUR PUV 0421 jointfill

2-component joint grout

Product description	EURODUR PUV 0421 jointfill is a polyurethane resin-based joint grout
Area of application	 resilient grouting of traffic joints in streets, bridges and hall construction with concrete, metal and bitumen flanks can be used for renovation (subsequent filling of voids).
Product characteristics	 solvent-free resilient resistant to weathering, water, numerous alkaline solutions and acids good adhesion
Colour	Grey
Substrate preparation	At the time of jointing, the bonding surfaces must be clean, free of oil and grease, dry and free of substances that could prevent adhesion. Smooth, polished, cement- powdered, bituminous and tarry surfaces must be treated by sandblasting in order to produce a clean surface with maximum grip. The joint backfill profile must then be installed.
Backing	The joint space must be lined with a sliding film or tightly and firmly backed with a round, closed-cell polyethylene cord. The cord must not be damaged during sealant application.
Primer	EURODUR PUV 0421 jointfill may only be applied to primed bonding surfaces as a basic principle. Absorbent substrates: EUROLASTIC Primer U12G Non-absorbent substrates: EUROLASTIC Primer S2 Bare steel and galvanised surfaces: EUROLASTIC Primer ZM

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Handling	EURODUR PUV 0421 jointfill is supplied with the correct ratio of components A and B. Add all of component B to component A and mix thoroughly with a slow-running stirrer at approx. 300 rpm. The mixing process must be carried out until a homogeneous, streak-free mixture forms. Do not mix for less than 3-5 minutes. After mixing, pour into an empty container and mix again for 1 minute. The existing joint space is filled with grout. The joint filling depth should be approx. 0.8 - 1 times the joint width. Depending upon the application, other joint geometries are also possible. Avoid three-flank adhesion!	
Cleaning	Fresh material can be removed from the tools with EUROLASTIC Cleaner G. Mechanical cleaning will be required if the material has fully cured.	
Consumption	Approx. 1.3 kg per dm ³ of joint space Approx. 0.39 kg/m with 20 mm x 15 mm joint dimensions	
Packaging	EURODUR PUV 0421 jointfill is delivered in 6 kg and 10 kg containers.	
Storage and shelf life	Store in a cool, dry place (+10°C to +25°C). Under these conditions, the shelf life of unopened and undamaged original containers is 12 months.	
Special instructions/protective measures	EURODUR PUV 0421 jointfill may only be processed in well ventilated areas. Suitable protective clothing must be worn when working. Waste and containers must be disposed of in a safe manner. Avoid release into the environment. Completely empty containers can be returned to the KBS/Interseroh recycling system. The instructions in the corresponding safety data sheet must be strictly observed.	

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Technical data*				
Technical properties	Unit	Value		
Material basis		Polyurethane resin-based		
Mixture ratio A: B	Parts by	100: 20		
Number of components		2-component		
Density at +23°C	g/cm ³	approx. 1.3		
Viscosity of component A at +23°C	Pa s	3 - 5		
Consistency		pourable		
Processing time at +23°C/50% relative humidity	min	25 - 40		
Curing time at +23°C/50% relative	h	at least 24, complete after 7 days		
Object and processing temperature	°C	from + 10 to + 30		
Mechanical properties	Unit	Value		
Shore A hardness		approx. 70		
Shore D		approx. 20		

*These are approximate values. The values are not intended for the preparation of specifications.

The data was determined at +23°C and 50% relative humidity. These times may be longer or shorter at higher temperatures and/or relative humidities. All technical data, measurements and information in this data sheet are based on laboratory tests. Actual measured data may deviate in practice.

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